# Bespoke drawers Order form solid wood



Request	Order	Desired delivery	Ref. / Commission	Häfele customer r	no. Sales office				
					Apeldoorn, NL				
Company:		Person in charge:							
Address:			Te	elNo.:					
			E-	-mail:					

		e.g.	Pos 1	Pos 2	Pos 3	Pos 4	Pos 5	Pos 6
Quantitiy (pieces)		3						
Type of drawer  CLASSIC drawers: SE-50 / 51 / 52 / 53 inner dra.: SE-54 / 61 / 65 / 66; low-front: SE-56 / 63 / 64 pull-out (with rails): SE-72 / 73; drawer-box: SE-55 / 90 wardrobe solution ,plus': SE-20 / 21 / 22 / 29 PREMIUM: SE-40 / 41 / 42 / 43 / 44 / 45 / 46 ECO: SE-12 / SE-13 / SE-16	The drawer type defines the shape, corner connection joined / dowelled) and assembly state (assembled / disassembled). You will find an overview with visualisation and technical details in the product overview on page 4.	53						
Inside cabinet width (mm)	Please specify the inside	862						
alternatively drawer width (mm)	cabninet width or <u>alternatively</u> the desired width of the drawer!							
Inside cabinet depth (mm)	Please note runner lengths (see below)!							
alternatively nominal length of runner (mm)	Note on drawer depth: drawers for front fixing are 10 mm less	550						
alternatively drawer depth (mm)	deep than runners, inner drawers 3 mm deeper than runners							
Height of drawer frame without runner (mm) 55 / 70 / 85 / 100 / 115 / 130 / 160 / 190 / 220 / 250 / 280 / 3	10 / 340 / 370 / 400	115						
Type of wood steamed beech [SBE] / pale beech [PBE] / maple [MA] / oak knotty oak 'prime' [KOP] / oak 'character' [OKC] / americ. wa [BC] / birch [BI] / ash [AS] / red elm [ELM] / pine [PIN]		EIC						
Surface nature-lacquered [L] / oiled and waxed [Ö] / nature-effect-lacquered [NL] / whitish-lacquered¹ [WL] / grey-whitish-lacquered² [GL] / whitish oiled [WÖ]² / raw, sanded [R]	<sup>1</sup> for beech, maple, birch & ash <sup>2</sup> for oak <sup>3</sup> for beech, maple, birch, oak, birch & ash	GL						
Machining front fixing drilled [B] / drilled with centring dowels [C]	Only drawers (SE-40 / 43 / 51 / 52 / 53 / 72 / 73)	В						
Machining handle millings / borings A/B/C/D/F/handle borings [B64/B96/]	Only inner drawers (SE-16 / 41 / 44 / 46 / 54 / 55 / 61 / 65 / 66)  Preview on page 5!							
Bottom loose bottom								
Bottom reinforced bottom (8 mm plywood)	Standard: 5 mm Fupla	X						
Blum Tandem - part extension 30 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]	Runner lengths: 270, 300, 350, 400, 450, 500, 550, 600*, 650* *only without Blumotion soft close available							
Blum Tandem - full extension 30 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]	Runner lengths: 250, 270, 300, 320, 350, 380, 400, 420, 450, 480, 500, 520, 550, 600							
Blum Tandem - full extension 50 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]	Runner lengths: 450, 500, 520, 550, 580, 600, 650, 700, 750							
Blum Movento - full extension 40 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS] / with TipOn-Blumotion [TB] / with TipOn-Blumotion incl. synchronisation [TBS]	Runner lengths: 250*, 270, 300, 320, 350, 380, 400, 420, 450, 480, 500, 520, 550, 600 *not as "TipOn-Blumotion"	TBS						
Blum Movento - full extension 60 / 70 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS] / with TipOn-Blumotion [TB] / with TipOn-Blumotion incl. synchronisation [TBS]	Runner lengths: 450, 500, 520, 550, 580, 600, 650, 700*, 750* *60 kg maximum load							
Grass Dynapro - full extension 40 / 50 kg with Soft-close [S] / with TipMatic [T] / with TipMatic incl. synchronisation [TS]	Runner len.: 250, 270, 300, 320, 350, 380, 400, 420, 450, 480, 500, 520, 550, 600, 700*, 750* *50 kg maximum load							
Grass Dynapro - full extension 70 kg with Soft-close [S] / with TipMatic [T] / with TipMatic incl. synchronisation [TS]	Runner lengths: 450, 500, 520, 550, 580, 600, 650							
<b>Optio</b> ns	Please make a cross and define on the attached sheet.							
Laser-Logo left [L] / right [R] / both sides [B]	A one-time charge for set-up and sampling applies to the first order.							

## Order form solid wood



Note: On this page you can add more items to your order or inquiry.

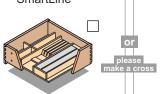
	e.g.	Pos 7	Pos 8	Pos 9	Pos 10	Pos 11	Pos 12	Pos 13	Pos 14	Pos 15
Quantity (pieces)	3									
Type of drawer	53									
Inside cabinet width (mm)	862									
alternatively drawer width (mm)										
Inside cabinet depth (mm)										
alternatively nominal length of runner (mm)	550									
alternatively drawer depth (mm)										
Height of drawer frame without runners (mm)	115									
Type of wppd	EIC									
Surface	L									
Machining front fixing	В									
Machining handle millings / borings										
Bottom loose bottom										
Bottom reinforced bottom (8 mm plywood)	X									
Blum Tandem - part extension 30 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]										
Blum Tandem - full extension 30 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]										
Blum Tandem - full extension 50 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]										
Blum Movento - full extension 40 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS] / with TipOn-Blumotion [TB] / with TipOn-Blumotion incl. synchronisation [TBS]	TBS									
Blum Movento - full extension 60 / 70 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS] / with TipOn-Blumotion [TB] / with TipOn-Blumotion incl. synchronisation [TBS]										
Grass Dynapro - full extension 40 / 50 kg with Soft-close [S] / with TipMatic [T] / with TipMatic incl. synchronisation [TS]										
Grass Dynapro - full extension 70 kg with Soft-close [S] / with TipMatic [T] / with TipMatic incl. synchronisation [TS]										
Options										
Laser-Logo   left [L] / right [R] / both sides [B]										

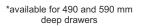
## **Appendix for options**



Note: Please write the item number of the drawer for which the option is intended in the column "for Pos".











for Pos	Cutlery	Knifes	Foil	Spices	Tins
e.g.	X	X	X		

## Dividers and cross deviders



Illustration shows "lengthwise variable"

	for Pos	Lengthwise fixed	Length. variable	Crosswise fixed	Crosswise loose	Crossed fixed	Double cross fix
	e.g.				4 pcs		
r							
r							

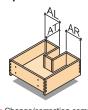
## Insert mats & leather bottom



for Pos	Needlefelt grey-melted	Anti-slip black	Imit. leather anthracite
e.g.	×		

L 200				
			2,074	
	Alexandria de la compansión de la compan		LIBERT	
			HAVE	
				HAVERE
	400			
Mary	-tata			
100	339			
40 10		abbet o		
T. 7.75			PAR.	
- 555	26.	TT we -		
		Mr. becom		
26				
		and the same of	200	
34X 2/3			and.	
al Sar				
99.		40.		
	100	V. 2		

#### Siphon cut-out

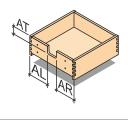


Note: Change/correction compared to older versions - note sketch!

for Pos	AL (distance left)	AR (distance right)	AT (depth from back)
e.g.	250	380	220

The digital version of this form, information material, type descriptions, drawings and installation aids are available from your Häfele sales office.

#### Lock milling



for Pos	AL (distance left)	AR (distance right)	AT (height from top)
z.B.	295	270	120

Do you need help or advice?

Call us **055-5384600** 

or send us an e-mail info@hafele.nl

#### Comments

#### How to order

Please complete the order form directly on your PC or write your order by hand on a printed copy and send it to us

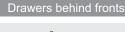
... via e-mail info@hafele.nl



#### Product overview solid wood drawers



#### Classic





SE-50 3-sides, dowelled, unassembled



SE-51 4-sides, dowelled, unassembled

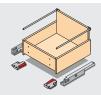


SE-52 4-sides, dowelled, assembled



**SE-53** 4-sides, jointed, assembled

#### Pull-outs with side railing

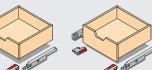


SE-72 4-sides, dowelled, assembled



SE-73 4-sides, jointed, assembled

#### Inner drawers



Front flush with sides, dowelled



**SE-66** Front protruding below, dowelled

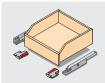


SE-54 Front flush with sides, jointed



SE-61 Front protruding below, jointed

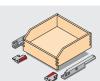
#### Low-front drawers



**SE-63** Front protruding below, dowelled

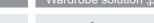


SE-56 Front flush with sides, jointed



SE-64 Front protruding below, jointed

Drawer-boxes





**SE-55** jointed. assembled



SE-90 Insert, dowelled. assembled



SE-20 Front protr. below & to sides, dowelled



**SE-21** Front protr. below & to sides, clear/satin



SE-22 Front protr. below & to sides, clear/satin



SE-29 Pull-out for trousers. aluminium traverse

#### Premium

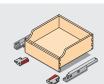
Premium drawers are sanded flat on the top side after assembly. All edges are slightly broken. The bottom made of 8 mm thick veneer board is grooved and glued on 4 sides. The joint spacing is fine and even. The drawers SE-40, SE-41 and SE-42 are supplied with semi-concealed dovetail joints. The front piece of the SE-46 internal drawer is tapped so that it can protrude to the side and conceal the runner.



SE-40 dovetailed



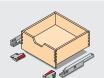
SE-41 Inner drawer, dovetailed



SE-42 Low-front drawer, straight / curved side, dovetailed



**SE-43** Drawers, finger jointed



SE-44 Inner drawer, finger jointed



SE-45 Low-front drawer, straight side, finger jointed



SE-46 Inner drawer, protruding on 4 sides, tapped

#### Eco

Eco drawers are produced similarly to decor drawers and are only available with dowelled corner joints. The drawers are already primed in the profile on both sides and are therefore not sanded flush after assembly. Due to tolerances, there may be a small offset between the front/rear piece and the sides. Eco drawers are only available in the wood types "Steamed beech" and "Oak character".

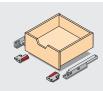


Drawer.

dowelled

Pull-out,

dowelled



Inner drawer, dowelled

#### Product overview solid wood drawers



#### Machinings

#### Handle millings / borings



Form A slotted hole



Form B



Form C diagonally tapered



Form D



Form F straight



Handle borings 64 / 96 / 128 / 160 / 192 mm distance



Single boring one single boring, centred

#### Types of wood & surfaces

#### Types of wood



steamed beech slighlty steamed, min. 6 months pre-dried for little warpage



light beech uniform light colour, 6 months pre-dired on profiled laths



maple uniform light colour, 6 months pre-dired on profiled laths



oak prime prime sorting, cut around the core, widely without flakes



smoked oak prime unifirm dark colour, almost flawless, half-rift sawn



knotty oak prime smaller closed and larger black filled knots



oak character lively, natural wood assortment with small knots and mirrors, sapwood-free



american walnut strong logs, sawn regionally, only slightly steamed, sapwood-free



american cherry Black Cherry with plain grain, almost without gum



**birch** uniform light colour, 3-6 months pre-dried



ash light ash, also called "white ash", without brown core, 6 month pre-dried



red elm cut from carefully selected logs



pine flawless cut and without resin pockets

#### Surfaces



nature-lacquered colour emphasising, two-layer clear lacquer with good light and grease resistance and resistance to mechanical and chemical stresses



whitish-lacquered pigmented primer with clear topcoat, good light and grease resistance and resistance to mechanical and chemical stresses



grey-whitish-lacq.
pigmented primer
with clear topcoat,
good light and
grease resistance
and resistance to
mechanical and
chemical stresses



nature-effect-lacq.
natural-effect
coating for light
wood, especially for
maple, oak, softwoods and pinewoods, three-layer
structure, open-pored,
brightening, scratchresistant, dull matt and
with light protection



oiled and waxed colour emphasising, plant-based oil / wax combination with tested resistance to greases and chemical stresses



whitish-oiled matt surfacce with accentuated wood grain, 3-layer structure with oil strain and double oiling with colourless oil / wax combination on the same basis as the surface "oiled and waxed"



sanded, raw sanded surface for further processing by the customer



#### More information

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