Bespoke drawers Order form solid wood



Request	Order	Desired delivery	Ref. / Commission	Häfe	le custon	ner no.		Sales o	ffice		
							FINLA	ND			
Company:				Person in	charge:						3
Address:				TelNo.:							
				E-mail:							
					e.a.	Pos 1	Pos 2	Pos 3	Pos 4	Pos 5	Pos 6

		e.g.	Pos 1	Pos 2	Pos 3	Pos 4	Pos 5	Pos 6
Quantitiy (pieces)		3						
Type of drawer CLASSIC drawers: SE-50 / 51 / 52 / 53 inner dra.: SE-54 / 61 / 65 / 66; low-front: SE-56 / 63 / 64 pull-out (with rails): SE-72 / 73; drawer-box: SE-55 / 90 wardrobe solution ,plus': SE-20 / 21 / 22 / 29 PREMIUM: SE-40 / 41 / 42 / 43 / 44 / 45 / 46 ECO: SE-12 / SE-13 / SE-16	The drawer type defines the shape, corner connection joined / dowelled) and assembly state (assembled / disassembled). You will find an overview with visualisation and technical details in the product overview on page 4.	53						
nside cabinet width (mm) alternatively drawer width (mm)	Please specify the inside cabninet width or <u>alternatively</u> the desired width of the drawer!	862						
Inside cabinet depth (mm)	Please note runner lengths							
alternatively nominal length of runner (mm)	(see below)! Note on drawer depth: drawers	550						
alternatively drawer depth (mm)	for front fixing are 10 mm less deep than runners, inner drawers 3 mm deeper than runners							
Height of drawer frame without runner (mm) 55 / 70 / 85 / 100 / 115 / 130 / 160 / 190 / 220 / 250 / 280 / 3	10 / 340 / 370 / 400	115						
Type of wood steamed beech [SBE] / pale beech [PBE] / maple [MA] / oak knotty oak 'prime' [KOP] / oak 'character' [OKC] / americ. wa [BC] / birch [BI] / ash [AS] / red elm [ELM] / pine [PIN]		EIC						
Surface nature-lacquered [L] / oiled and waxed [Ö] / nature-effect-lacquered [NL] / whitish-lacquered¹ [WL] / grey-whitish-lacquered² [GL] / whitish oiled [WÖ]³ / raw, sanded [R]	¹ for beech, maple, birch & ash ² for oak ³ for beech, maple, birch, oak, birch & ash	GL						
Machining front fixing drilled [B] / drilled with centring dowels [C]	Only drawers (SE-40 / 43 / 51 / 52 / 53 / 72 / 73)	В						
Machining handle millings / borings A/B/C/D/F/handle borings [B64/B96/]	Only inner drawers (SE-16 / 41 / 44 / 46 / 54 / 55 / 61 / 65 / 66) Preview on page 5!							
Bottom loose bottom								
Bottom reinforced bottom (8 mm plywood)	Standard: 5 mm Fupla	X						
Blum Tandem - part extension 30 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]	Runner lengths: 270, 300, 350, 400, 450, 500, 550, 600*, 650* *only without Blumotion soft close available							
Blum Tandem - full extension 30 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]	Runner lengths: 250, 270, 300, 320, 350, 380, 400, 420, 450, 480, 500, 520, 550, 600							
Blum Tandem - full extension 50 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]	Runner lengths: 450, 500, 520, 550, 580, 600, 650, 700, 750							
Blum Movento - full extension 40 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS] / with TipOn-Blumotion [TB] / with TipOn-Blumotion incl. synchronisation [TBS]	Runner lengths: 250*, 270, 300, 320, 350, 380, 400, 420, 450, 480, 500, 520, 550, 600 *not as "TipOn-Blumotion"	TBS						
Blum Movento - full extension 60 / 70 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS] / with TipOn-Blumotion [TB] / with TipOn-Blumotion incl. synchronisation [TBS]	Runner lengths: 450, 500, 520, 550, 580, 600, 650, 700*, 750* *60 kg maximum load							
Grass Dynapro - full extension 40 / 50 kg with Soft-close [S] / with TipMatic [T] / with TipMatic incl. synchronisation [TS]	Runner len.: 250, 270, 300, 320, 350, 380, 400, 420, 450, 480, 500, 520, 550, 600, 700*, 750* *50 kg maximum load							
Grass Dynapro - full extension 70 kg with Soft-close [S] / with TipMatic [T] / with TipMatic incl. synchronisation [TS]	Runner lengths: 450, 500, 520, 550, 580, 600, 650							
Optio ns	Please make a cross and define on the attached sheet.							
Laser-Logo left [L] / right [R] / both sides [B]	A one-time charge for set-up and sampling applies to the first order.							

Order form solid wood



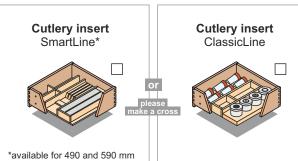
Note: On this page you can add more items to your order or inquiry.

	e.g.	Pos 7	Pos 8	Pos 9	Pos 10	Pos 11	Pos 12	Pos 13	Pos 14	Pos 15
Quantity (pieces)	3									
Type of drawer	53									
Inside cabinet width (mm)	862									
alternatively drawer width (mm)			†							
Inside cabinet depth (mm)										
alternatively nominal length of runner (mm)	550									
alternatively drawer depth (mm)										
Height of drawer frame without runners (mm)	115									
Type of wppd	EIC									
Surface	L									
Machining front fixing	В									
Machining handle millings / borings										
Bottom loose bottom										
Bottom reinforced bottom (8 mm plywood)	X									
Blum Tandem - part extension 30 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]										
Blum Tandem - full extension 30 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]										
Blum Tandem - full extension 50 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS]										
Blum Movento - full extension 40 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS] / with TipOn-Blumotion [TB] / with TipOn-Blumotion incl. synchronisation [TBS]	TBS									
Blum Movento - full extension 60 / 70 kg with Blumotion soft close [B] / with TipOn [T] / with TipOn incl. synchronisation [TS] / with TipOn-Blumotion [TB] / with TipOn-Blumotion incl. synchronisation [TBS]										
Grass Dynapro - full extension 40 / 50 kg with Soft-close [S] / with TipMatic [T] / with TipMatic incl. synchronisation [TS]										
Grass Dynapro - full extension 70 kg with Soft-close [S] / with TipMatic [T] / with TipMatic incl. synchronisation [TS]										
Options										
Laser-Logo left [L] / right [R] / both sides [B]										

Appendix for options



Note: Please write the item number of the drawer for which the option is intended in the column "for Pos".



for Pos	Cutlery	Knifes	Foil	Spices	Tins
e.g.	X	X	X		



deep drawers

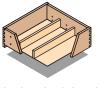


Illustration	shows	"lengthwise	variable ⁴

for Pos	Lengthwise fixed	Length. variable	Crosswise fixed	Crosswise loose	Crossed fixed	Double cross fix
e.g.				4 pcs		

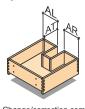
Insert mats & leather bottom



for Pos	Needlefelt grey-melted	Anti-slip black	Imit. leather anthracite
e.g.	X		

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Siphon cut-out

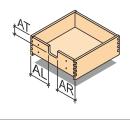


Note: Change/correction compared to older versions - note sketch!

for Po	s AL (distance left)	AR (distance right)	AT (depth from back)
e.g.	250	380	220

The digital version
of this form,
information material,
type descriptions,
drawings and
installation aids
are available from
your Häfele sales
office.

Lock milling



for Pos	AL (distance left)	AR (distance right)	AT (height from top)
z.B.	295	270	120

Do you need help or advice?

Call us +358 3 877770

or send us an e-mail info@hafele.fi

С	omments			

How to order

Please complete the order form directly on your PC or write your order by hand on a printed copy and send it to us

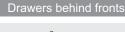
... via e-mail info@hafele.fi



Product overview solid wood drawers



Classic





SE-50 3-sides, dowelled, unassembled



SE-51 4-sides, dowelled, unassembled

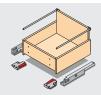


SE-52 4-sides, dowelled, assembled



SE-53 4-sides, jointed, assembled

Pull-outs with side railing

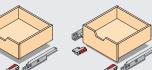


SE-72 4-sides, dowelled, assembled



SE-73 4-sides, jointed, assembled

Inner drawers



Front flush with sides, dowelled



SE-66 Front protruding below, dowelled

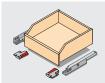


SE-54 Front flush with sides, jointed



SE-61 Front protruding below, jointed

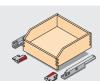
Low-front drawers



SE-63 Front protruding below, dowelled

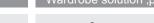


SE-56 Front flush with sides, jointed



SE-64 Front protruding below, jointed

Drawer-boxes





SE-55 jointed. assembled



SE-90 Insert, dowelled. assembled



SE-20 Front protr. below & to sides, dowelled



SE-21 Front protr. below & to sides, clear/satin



SE-22 Front protr. below & to sides, clear/satin



SE-29 Pull-out for trousers. aluminium traverse

Premium

Premium drawers are sanded flat on the top side after assembly. All edges are slightly broken. The bottom made of 8 mm thick veneer board is grooved and glued on 4 sides. The joint spacing is fine and even. The drawers SE-40, SE-41 and SE-42 are supplied with semi-concealed dovetail joints. The front piece of the SE-46 internal drawer is tapped so that it can protrude to the side and conceal the runner.



SE-40 dovetailed



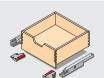
SE-41 Inner drawer, dovetailed



SE-42 Low-front drawer, straight / curved side, dovetailed



SE-43 Drawers, finger jointed



SE-44 Inner drawer, finger jointed



SE-45 Low-front drawer, straight side, finger jointed



SE-46 Inner drawer, protruding on 4 sides, tapped

Eco

Eco drawers are produced similarly to decor drawers and are only available with dowelled corner joints. The drawers are already primed in the profile on both sides and are therefore not sanded flush after assembly. Due to tolerances, there may be a small offset between the front/rear piece and the sides. Eco drawers are only available in the wood types "Steamed beech" and "Oak character".

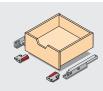


Drawer.

dowelled

Pull-out,

dowelled



Inner drawer, dowelled

Product overview solid wood drawers



Machinings

Handle millings / borings



Form A slotted hole



Form B



Form C diagonally tapered



Form D v-form



Form F straight



Handle borings 64 / 96 / 128 / 160 / 192 mm distance



Single boring one single boring, centred

Types of wood & surfaces

Types of wood



steamed beech slighlty steamed, min. 6 months pre-dried for little warpage



light beech uniform light colour, 6 months pre-dired on profiled laths



maple uniform light colour, 6 months pre-dired on profiled laths



oak prime prime sorting, cut around the core, widely without flakes



smoked oak prime unifirm dark colour, almost flawless, half-rift sawn



knotty oak prime smaller closed and larger black filled knots



oak character
lively, natural wood
assortment with small
knots and mirrors,
sapwood-free



american walnut strong logs, sawn regionally, only slightly steamed, sapwood-free



american cherry Black Cherry with plain grain, almost without gum



birch uniform light colour, 3-6 months pre-dried



ash light ash, also called "white ash", without brown core, 6 month pre-dried



red elm cut from carefully selected logs



pine flawless cut and without resin pockets

Surfaces



nature-lacquered colour emphasising, two-layer clear lacquer with good light and grease resistance and resistance to mechanical and chemical stresses



whitish-lacquered pigmented primer with clear topcoat, good light and grease resistance and resistance to mechanical and chemical stresses



grey-whitish-lacq.
pigmented primer
with clear topcoat,
good light and
grease resistance
and resistance to
mechanical and
chemical stresses



nature-effect-lacq.
natural-effect
coating for light
wood, especially for
maple, oak, softwoods and pinewoods, three-layer
structure, open-pored,
brightening, scratchresistant, dull matt and
with light protection



oiled and waxed colour emphasising, plant-based oil / wax combination with tested resistance to greases and chemical stresses



whitish-oiled matt surfacce with accentuated wood grain, 3-layer structure with oil strain and double oiling with colourless oil / wax combination on the same basis as the surface "oiled and waxed"



sanded, raw sanded surface for further processing by the customer

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More information

The digital version of this form, information material, type descriptions, drawings and installation aids are available from your Häfele sales office.

Do you need help or advice?

Call us +358 3 877770

or send us an e-mail info@hafele.fi